
October 29, 2009 11:45:09 AM

Accept

**Setup Start**

Stop

**Cust Item ID:**

Customer:

Reference:

Date: 09-10-29 Tooling:

Date:

Run Start

QC:

Date: _____ **SPC (Y/N):** _____

Date:

Stop

Operation Description

Set Up/ Run Hours

**Draw
Number**

Draw
Rev.

**Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

Draw Nbr

Revision Nbr

D2596

Rev D

0.00

0.00

Skidtubes

Memo

0.00

0.00

Chemical Conversion Coat per QSI005 4.1

Memo

0.00

0.00

QC5- Inspect part completeness to step on W/O

Memo

120

OC

Quality Control

Work Order ID 53263

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Item ID: D2596

Accept



Setup Start



Revision ID: D

Stop



Item Name: Web, 205 Skidtube

Start Date: 29/10/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>L-6</u>	0.00				5	-	-	AWM 9-11-05
	Packaging								
	Memo	0.00							
	Packaging								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Memo	0.00							
	Quality Control								

09/11/06
MF
09-11-05

Picklist Print

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Work Order ID: 53263



Parent Item: D2596RevD



Parent Item Name: Web, 205 Skidtube



Start Date: 29/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2500-3-100RevU/R  Ext'n - I Beam Web 4"		Manufactured	No			100	Each	0.0000	5.0000 			

B40196

5

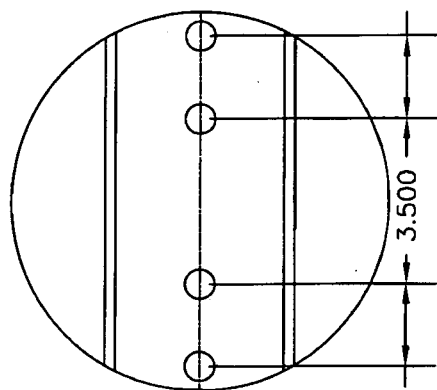
DP 9-11-4

DART

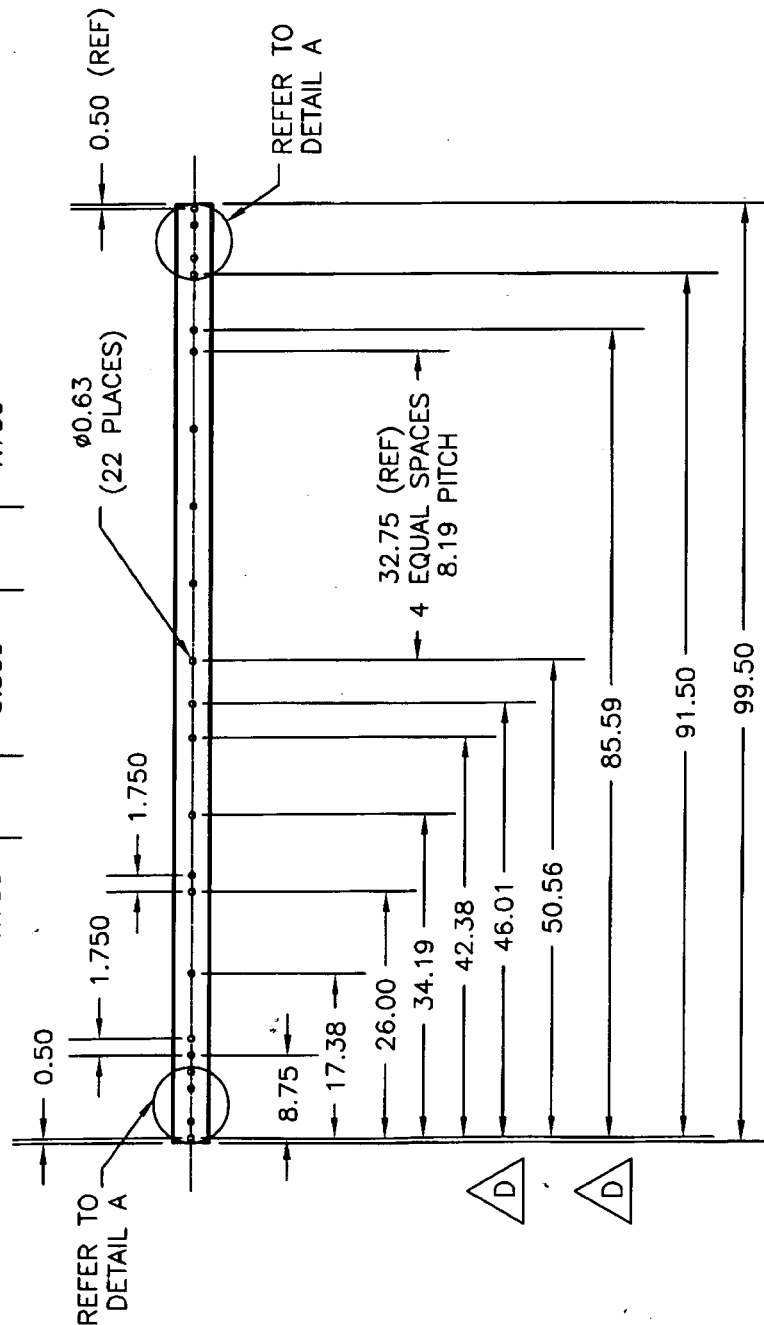
DESIGN <i>RH</i>	DRAWN BY <i>RH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2596	REV. D SHEET 1 OF 1
DATE 07.04.17		TITLE 205 WEB	SCALE 1:20
A	96.09.16	NEW ISSUE	
B	97.07.23	Ø0.63 HOLE WAS Ø0.56	
C	98.09.14	INCORPORATED DEO 9097	
D	07.04.17	INCORPORATED DEO 9183	

RELEASED
07.06.18

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53263

P109-10-29

DETAIL A
SCALE 1:4

**D2596 WEB**

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) ALL DIMENSIONS ARE IN INCHES
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) DEBURR SHARP EDGES 0.010 TO 0.020

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